	Application No.	Applicant(s)	
Notice of Allowability	09/641,666	WINNARD ET AL.	$\leq$
	Examiner	Art Unit	
	Both Van Doron	2622	
	Beth Van Doren	3623	
The MAILING DATE of this communication apply All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R	(OR REMAINS) CLOSED in or other appropriate comming IGHTS. This application is:	n this application. If not included unication will be mailed in due c	d ourse. THIS
1. X This communication is responsive to the after-final amend	ment received 10/28/04.		
2. ☑ The allowed claim(s) is/are <u>1,7-13,31,32 and 35-42</u> .			
3. $igspace$ The drawings filed on <u>18 August 2000</u> are accepted by the	e Examiner.		
<ol> <li>Acknowledgment is made of a claim for foreign priority until a) All b) Some* c) None of the:</li> <li>Certified copies of the priority documents have</li> <li>Certified copies of the priority documents have</li> <li>Copies of the certified copies of the priority do International Bureau (PCT Rule 17.2(a)).</li> </ol>	e been received. e been received in Application	on No	on from the
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	of this communication to file //IENT of this application.	e a reply complying with the requ	uirements
<ol> <li>A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give</li> </ol>	nitted. Note the attached EX es reason(s) why the oath o	AMINER'S AMENDMENT or NC r declaration is deficient.	TICE OF
6. CORRECTED DRAWINGS ( as "replacement sheets") mus	st be submitted.		
(a) ☐ including changes required by the Notice of Draftspers	son's Patent Drawing Review	w ( PTO-948) attached	
1) 🗔 hereto or 2) 🔲 to Paper No./Mail Date			
(b) including changes required by the attached Examiner' Paper No./Mail Date	s Amendment / Comment or	r in the Office action of	
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t	.84(c)) should be written on t	he drawings in the front (not the bFR 1.121(d).	pack) of
<ol> <li>DEPOSIT OF and/or INFORMATION about the depo attached Examiner's comment regarding REQUIREMENT</li> </ol>	SIT OF BIOLOGICAL MATE FOR THE DEPOSIT OF BIO	ERIAL must be submitted. No DLOGICAL MATERIAL.	ote the
Attachment(s)  1. ☑ Notice of References Cited (PTO-892)	5. ☐ Notice of In	oformal Patent Application (PTO	-152)
2. Notice of Draftperson's Patent Drawing Review (PTO-948)		ummary (PTO-413),	•
Information Disclosure Statements (PTO-1449 or PTO/SB/C Paper No./Mail Date		/Mail Date <u>20041104</u> . Amendment/Comment	
4. Examiner's Comment Regarding Requirement for Deposit	8. 🛛 Examiner's	Statement of Reasons for Allow	/ance
of Biological Material	9. 🗌 Other	_•	-1
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		TARIO P. MACIS	

TARIQ R. HARZ
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER Mail Date 20041104

### **Detailed Action**

1. The following Examiner's amendment and statement of reasons for allowance is in response to communications received on 10/28/04. Claims 1 and 31 have been amended. Claims 2, 4-6, 33, and 43-45 have been canceled. Claims 1, 7-13, 31-32, and 35-42 are now pending in this application and are allowed.

#### Examiner's Amendment

2. An examiner's amendment to the record appears below. Should the changes be unacceptable to the applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. John Le Roy on November 4, 2004. The application has been amended as follows:

## In the claims:

1. A method of operating a computer to perform an engineering change decision analysis of an engineering design change in a product, comprising:

displaying a list of change drivers that is are driving the engineering design change and receiving a selection of a change driver from a user;

displaying a first set of questions soliciting general cost information associated with the engineering design change, the first set of questions including (i) a highest, best, and lowest warranty variance estimate and probability for warranting the product manufactured with the engineering design change, and (ii) a highest, best, and lowest warranty variance estimate and probability associated with the product manufactured without product verification testing;

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receiving answers to the first set of questions;

displaying a second set of questions soliciting change driver-specific information associated with the selected change driver, and receiving answers thereto;

computing with a computer a cost associated with the engineering design change using the answers to the first set of questions wherein computing the cost includes (i) computing a cost variance associated with warranty of the product manufactured with the engineering design change with and without product verification testing, (ii) computing a cost variance associated with producing the product manufactured with the engineering design change, the production cost variance including tooling and assembly costs, and (iii) summing the warranty cost variance with the production cost;

computing a value associated with not implementing the engineering design change using the change driver-specific answers; and

comparing the computed costs and value and generating a recommendation of whether the engineering design change should be implemented in response to the comparison.

# Reasons for Allowance

- 8. Claims 1, 7-13, 31-32, and 35-42 are allowed.
- 9. The following is an examiner's statement of reasons for allowance: None of the prior art of record, taken individually or in any combination, teach, inter alia, displaying questions including (i) a highest, best, and lowest warranty variance estimate and probability for warranting the product manufactured with the engineering design change, and (ii) a highest, best, and lowest warranty variance estimate and probability associated with the product manufactured without product verification testing, and computing a cost associated with the engineering design

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change using the answers to these questions by (i) computing a cost variance associated with warranty of the product manufactured with the engineering design change with and without product verification testing, (ii) computing a cost variance associated with producing the product manufactured with the engineering design change, the production cost variance including tooling and assembly costs, and (iii) summing the warranty cost variance with the production cost.

The prior art references most closely resembling the Applicant's claimed invention are Tegethoff (U.S. 5,539,652), DPL 4.0 (www.adainc.com), "ROI Analysis" (Medicalogic.com).

First, Tegethoff discloses a simulation tool integrated with computer aided design tools that allows for continuous engineering of a product from design through manufacturing and sale. The tool estimates cost and quality of a design by applying models to information regarding yield, cost, testability, etc. and permits a designer to estimate the impact of a design decision on manufacturability at various stages of development. Tegethoff discloses that a user inputs a description of the initial design and test and quality criteria information relating to each component of the assembly. As design changes occur during the stages of product development, the components of the designed assembly are tested against these criteria and weaknesses, such as poor quality and test/repair costs, are exposed. Through this process, the user is allowed to select the appropriate trade-offs in the design. The tool considers factors such as failures that may occur once the designed product leaves the manufacturing environment and enters the warranty period in the customer environment.

Second, DPL 4.0 discloses a tool that guides the user in choosing to implement the engineering design change or not. DPL 4.0 discloses a tool that receives data about a manufacturing situation, runs simulations on the data, and communicates results that guide the

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user in choosing to implement the engineering design change or not. DPL 4.0 discloses displaying a set of questions soliciting general cost information and receiving answers to these questions from the user, including a highest and a lowest cost variance estimate for producing/manufacturing the product with the engineering design change, the variance of incremental pieces, and also teaches branch nodes and probabilities. More than two branches can be used in more complex situations.

Third, "ROI Analysis" discusses a list of change drivers being displayed and the user selecting the ones that are factors in the change decision. A set of inquiries are displayed that each require a reply and the user fills in the information concerning implementing a different system into the business. The user enters answers to the inquiries concerning change driver-specific questions and the answers are used to compute a score for cost and a value associated with not implementing the desired change. The cost score and value are compared and a chart is generated that recommends, based on the comparison, whether or not to implement the change.

However, none of Tegethoff, DPL 4.0, or "ROI Analysis" disclose (i) a highest, best, and lowest warranty variance estimate and probability for warranting the product manufactured with the engineering design change, and (ii) a highest, best, and lowest warranty variance estimate and probability associated with the product manufactured without product verification testing, or (i) computing a cost variance associated with warranty of the product manufactured with the engineering design change with and without product verification testing, (ii) computing a cost variance associated with producing the product manufactured with the engineering design change, the production cost variance including tooling and assembly costs, and (iii) summing the warranty cost variance with the production cost.

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Any comments considered necessary by the Applicant must be submitted by no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statements for Reasons for Allowance".

## Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Eder (U.S. 6,393,406) discloses valuing and measuring value drivers in a business.

Morgan et al. (U.S. 5,799,286) teaches an activity based management system that determines cost associated with specific actions.

Morman et al. (U.S. 6,081,654) discloses performing engineering design using design and performance criteria to determine if the generated design models meet required needs.

McGill (U.S. 6,499,597) discloses assembling automobile parts and considering the economic value, usage, and return of the decision to the customer and manufacturer.

Nakada et al. (JP 2000259703) teaches decision data on engineering changes.

Orr et al. (0 473 522 A2) discloses a system for controlling and monitoring engineering and manufacturing changes in a manufacturing enterprise.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Beth Van Doren whose telephone number is (703) 305-3882. The examiner can normally be reached on M-F, 8:30-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tariq Hafiz can be reached on (703) 305-9643. The fax phone numbers for the

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organization where this application or proceeding is assigned are (703) 305-7687 for regular communications and (703) 305-7687 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-1113.

bvd

November 4, 2004

TARIO R. HAFIZ SUPERVISORY PATENT EXAMINER

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